

AMPHENOL TCS

TB-2008

HDM DAUGHTERCARD POLARIZING KEY REMOVAL TOOL
PART NO. 602-0525-000

REVISION "D"

SPECIFICATION REVISION STATUS

<u>Revision</u>	<u>SCR No.</u>	<u>Description</u>	<u>Initial</u>	<u>Date</u>
"B"	26378	Revised in its Entirety	D. Smith	12-18-98
"C"	28981	Revised Paragraph 2.5	R. Roody	9-16-99
"D"	S0079	Replaced template format	M.Lee	02-01-06

Amphenol TCS

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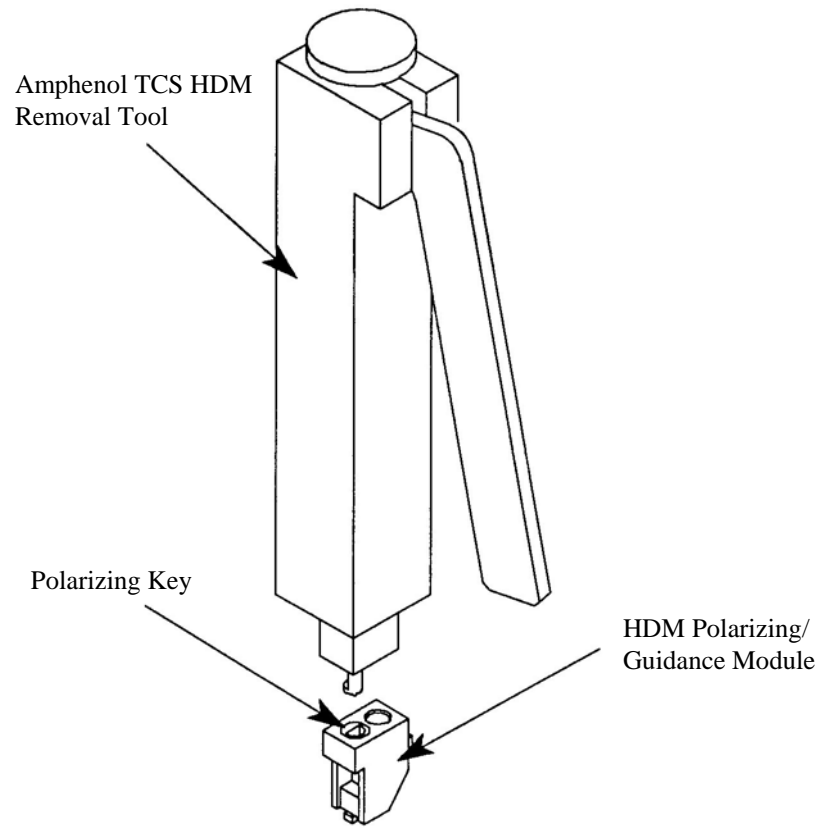


Figure 1

1.0 SCOPE

- 1.1 This technical bulletin covers Amphenol TCS HDM polarizing key removal tool, Part No. 602-0525-000. This tool is used to remove HDM polarizing keys, Part No. 564-0307-000, from the polarizing modules, Part Nos. 438-0025-060 and 438-0026-060.

2.0 PROCEDURE

2.1 This tool is intended to be used on loose piece modules as well as complete connector assemblies.

2.2 Removal

2.2.1 Insert the removal tip into the polarizing key (see Figure 2). Align the flat on the removal tip with the flat of the key.

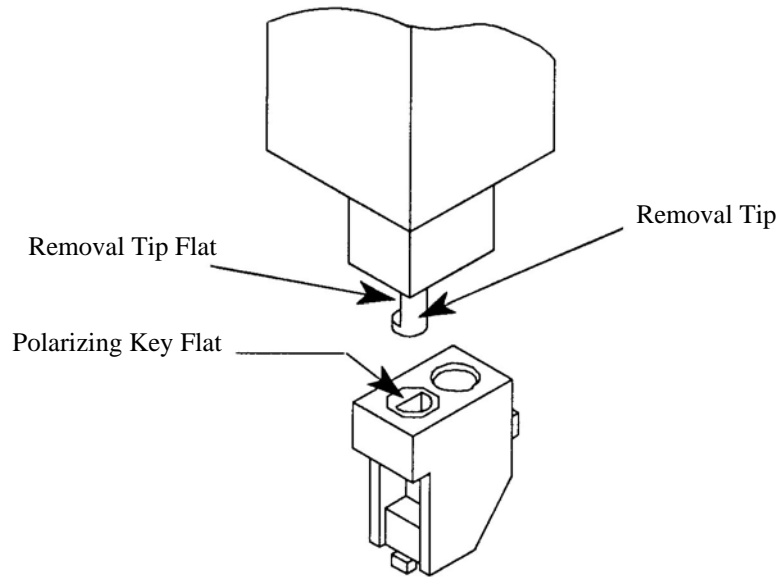


Figure 2

2.2.2 Rotate the tool until it stops against the key.

2.2.3 Squeeze the tool handle which will lift the key out of the module.

2.2.4 Release the handle and remove the key from the tool.

2.3 Quality

2.3.1 This tooling has been inspected before shipment. It is recommended that you unpack and inspect the tool immediately to ensure that it has not been damaged during shipping.

2.4 Related HDM Tooling

Tool	Part No.	Bulletin
Backplane Contact Knock-Out Tool	600-1692-000	TB-2007
Backplane Single Contact Insertion Tool	600-1718-000	TB-2011
Backplane Power Module Removal Tool	600-1693-000	TB-2005
Backplane Power Contact Removal Tool	600-1694-000	TB-2006
Backplane Insulator Removal Tool, 144 Positions	600-1697-000	TB-2004
Backplane Insulator Removal Tool, 72 Positions	600-1698-000	TB-2004
Backplane Polarizing and Guide Pin Assembly Press	602-0549-000	TB-2002
Backplane Signal Module Loading Head, 144 Positions	694-0581-000	TB-2001
Backplane Signal Module Loading Head, 72 Positions	694-0655-000	TB-2001
Backplane Power Module Loading Head	694-0586-000	TB-2003
Daughtercard Module Polarizing Key Removal Tool	602-0525-000	TB-2008
Daughtercard Module Polarizing Key Insertion Tool	602-0555-000	TB-2009
Daughtercard Module Removal Tool	600-1701-000	TB-2010

2.5 Customer Service and Technical Support for Amphenol TCS connectors is available from:

Amphenol TCS
Attention: Connector Marketing Team
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